



# EDM Blocks

# On The Shelf Edm Blocks

\* Blocks will have normal grind stock on all dimensions. Dimensions shown are finished sizes.

## VM-15M+

Height	Width	Length
.062	3.000	4.000
.125	3.000	4.000
.188	3.000	4.000
.250	3.000	4.000
.313	3.000	4.000
.375	3.000	4.000
.500	3.000	4.000
.625	3.000	4.000
.750	3.000	4.000
.875	3.000	4.000
1.000	3.000	4.000
1.125	3.000	4.000
1.250	3.000	4.000

## VM-15M+ & VM-11C+

Height	Width	Length
.062	4.000	4.000
.125	4.000	4.000
.188	4.000	4.000
.250	4.000	4.000
.313	4.000	4.000
.375	4.000	4.000
.500	4.000	4.000
.625	4.000	4.000
.750	4.000	4.000
.875	4.000	4.000
1.000	4.000	4.000
1.125	4.000	4.000
1.250	4.000	4.000

**Our new VM-K311+ grade blocks with Advanced Corrosion Resistance are now in stock and ready for immediate shipment.**

## VM-K311+ New

Height	Width	Length
.250	4.000	4.000
.375	4.000	4.000
.500	4.000	4.000
.750	4.000	4.000
1.000	4.000	4.000
1.250	4.000	4.000

## VM-K311+

Characteristic	Value
WC	84.5%
Cobalt	11%
TaNbC	3%
Other	1.5%
Grain	COARSE
Density	14.0
Rockwell	"A"
Hardness	89.5

## VM-15M+

Characteristic	Value
WC	86%
Cobalt	14%
Grain	SUBMICRON
Density	14.14
Rockwell	"A"
Hardness	90.1

## VM-11C+

Characteristic	Value
WC	89%
Cobalt	11%
Grain	MEDIUM
Density	14.42
Rockwell	"A"
Hardness	89.7



Our WIRE EDM PLUS Process Guarantee is available on all of our grades of tungsten carbide. Extensively tested against cracking, you can utilize on every die and wear part application.

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